

## Technical Data Sheet

### Ronfalin ABS 1443 LE U BLK71815



Acrylonitrile Butadiene Styrene

#### Product Description

Low Emission ABS compound with increased heat distortion temperature and impact strength. Available with and without UV-stabilization. (Former name: POLYMAN ABS M/Hi W LE UV)

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Flow
<b>Resin ID</b>	ABS

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Volume Flow Rate, (220 °C/10.0 kg)	17	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.05	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	43.0	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	12	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2600	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.9	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	36.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2300	MPa	ISO 527-1
Flexural Stress, (2.0 mm/min, 4.6%)	74.0	MPa	ISO 178
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	22	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 358/30)	104	MPa	ISO 2039-1
<b>Thermal</b>			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	102	°C	ISO 306
(A (10N), 50 °C/h)	112	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	92.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	84.0	°C	ISO 75-2/A

**Electrical**

Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI), (Solution A)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093

**Flammable**

Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
Glow Wire Ignition Temperature			
(1.5 mm)	700	°C	IEC 60695-2-13
(3.0 mm)	700	°C	IEC 60695-2-13

**Additional Information**

VOC Content	VDA 277
-------------	---------

**UL Information**

Flammability Classification		
(1.5 mm)	HB	IEC 60695-11-10, -20
(3.0 mm)	HB	IEC 60695-11-10, -20

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	230 to 250	°C
Mold Temperature	40 to 80	°C